



1+0,2 tief (deep)
1 breit (broad)

Feinguss Freimasstoleranzen nach VDG Merkblatt P690, Reihe 2
 Winkeltoleranzen $\pm 30'$ Kanten / Hohlkehlen R 0,5
 gegläht ($R_m = 750 - 850\text{N/mm}^2$ (222-252HB 2,5/30))
 investment casting free size tolerance to VDG data sheet P690, row 2
 tolerance of angle $\pm 30'$ edges / fillets R 0,5
 nealed $R_m = 750 - 850\text{N/mm}^2$ (222-252HB 2,5/30)

Prüfkennzeichen
inspection characteristic

general tolerance		surface	scale	weight (kg)	0,036	
-		DIN EN ISO 1302	2:1(1:1;3:1;10:1)	-		
		semifinished part	-			
		material	42 CrMo 4 (1.7225)			
		alternative material	-			
designer	07.11.07	name	SCHWAIBOLD			
		description	Judy			
		group	621 04	gauge	E 12-18	
		article number	R 253	rev.	format	sheet
02	B8,D4,C4	27.05.13	TRITSCHLER	02	A3	1
01	B1,B7	01.08.08	SCHWAIBOLD			of 1
rev	area	date	name	developed from	214241 replacement for -	

DINGNUO

